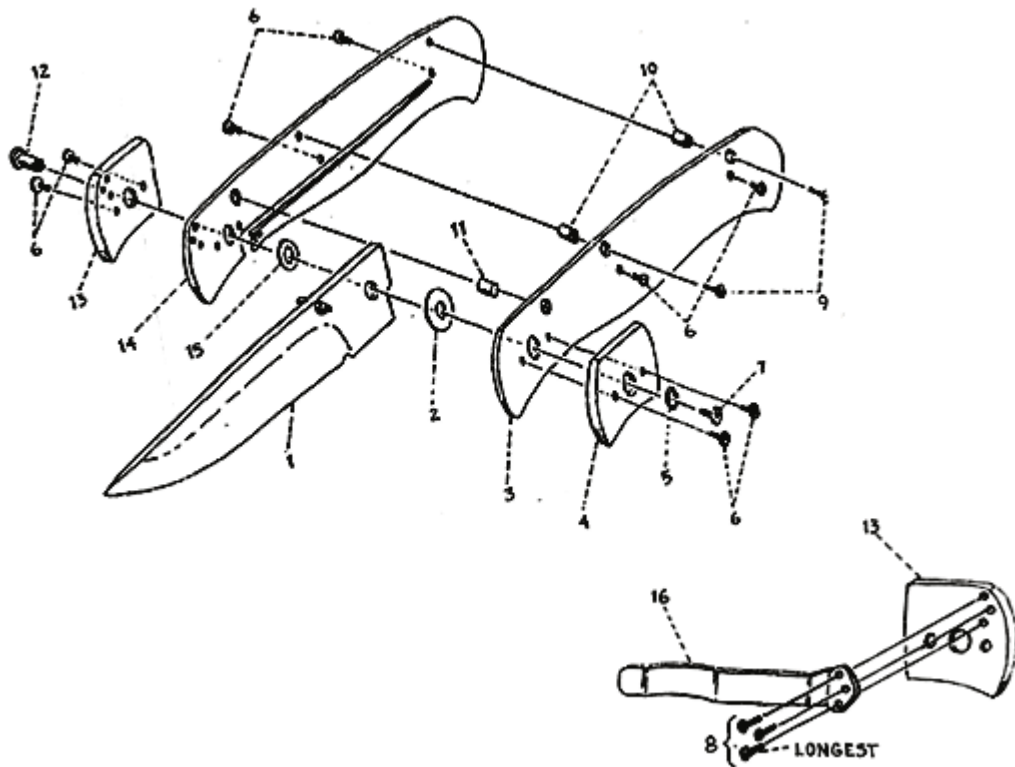


CLASSIC KNIFE KITS

DDR-I - Assembly Instructions



(Caution-Blade is Sharp)

PARTS LIST

1. Blade
2. White Teflon Washer
3. Left Liner
4. Left Bolster
5. Black Neoprene "O" Ring
6. (8) Short Round Head Screws
7. Pivot Pin Screw (uses T8 TORX Driver)
8. (3) Long Round Head Screws
9. (2) Flat Head Screws
10. (2) Standoffs
11. Blade Stop Pin
12. Pivot Pin
13. Right Bolster
14. Right Liner
15. Gray Teflon Washer
16. Pocket Clip

Note: With Exception of the Pivot Pin Screw (7), All screws use a size T6 TORX Driver. Pivot Pin Screw uses size T8 Driver.

Recommended Multi-Torx Tool

A) Using two short head screws (6), attach L. Bolster (4) to L. Liner (13). Repeat procedure for R. Bolster (13) and R. Liner (14).

B) Insert Blade Stop Pin (11) into hole in right Liner (14) as shown in diagram.

C) Rotate Pivot Pin (12) so flat area aligns with flat spot in right Bolster/Liner hole and insert as shown.

D) Place Gray Teflon Washer (15) over pin (12) on inside of r. Liner. Then fix blade (1) onto Pivot Pin in

open position, back end of blade.

E) Place White Teflon Washer (2) over end of pin (12)

F) Align holes in L. Liner(s) over Pivot and Stop Pins (11,12) and press into place.

G) Place Black Neoprene "O" Ring (5) into hole in L. Bolster use large screw (7) in Pivot Pin and tighten.

H) Align Standoffs (10) over holes between liners. Insert flathead screws (9) and thread in lightly close blade and check alignment. Adjust by slightly flexing liners, if necessary tighten screws firmly.

I) Attach Handle Scale of your choice or those provided in Upgrade Kit with remaining short screws. See detail for attaching pocket clip.

Use the three long screws (B) to attach Clip (16) as shown. Longest screw goes in hole closest to center of Bolster.

If you have questions or need additional help, please see our running [FAQ](#) and [discussion forum](#) for more instructions and modification advice.
